# TD-10NA·30NA

#### **Features**

- 1. Bimetal solves air-binding problem and ensures a smooth discharge of cold condensate or air at the start of operation, enabling steam equipment to efficiently start to run.
- 2. The stainless steel valve disc and valve seat, which are subjected to special heat treatment, offers excellent durability.
- 3. The valve disc, valve seat and bimetal can be replaced on site without disconnecting the steam trap from the piping.
- 4. Easy maintenance and inspection due to simple structure: the valve disc is only movable part.
- 5. Compact, lightweight and inexpensive. Applicable in wide working pressure range and adjustment-free.
- 6. Installable in any direction and easy to plumb.
- 7. Free of improper operation and steam leakage due to air insulation type.
- 8. Built-in strainer eliminates requirement for strainer before the product.
- 9. Large discharge capacity.

# **Specifications**

Model		TD-10NA	TD-30NA		
Nor	minal size	15-25A			
Ар	plication	Steam condensate			
Working pressure		0.035-2.0 MPa	0.035-1.0 MPa	0.035-2.0 MPa	
Allowable back pressure		50% or less of inlet pressure			
Max. temperature		220°C			
Connection		JIS Rc screwed	JIS 10K FF flanged	JIS 20K FF flanged	
Material	Body	Ductile cast iron			
	Disc, seat	Stainless steel (special heat treatment)			

# Dimensions (mm) and Weights (kg)

# ●TD-10NA

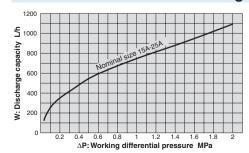
Nominal size	d	L	H1	H2	Weight
15A	Rc 1/2	90	49	55.5	0.9
20A	Rc 3/4	90	53	60.5	1.2
25A	Rc 1	90	56	62.5	1.4

### ●TD-30NA

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Nominal size	L	H1	H <sub>2</sub>	Weight				
15A	125	51	59	2.3				
20A	140	54	63	3.4				
25A	150	65	63	4.1				

- The dimensions of the product with JIS 10K FF flanged and the product with JIS 20K FF flanged are identical.
- The thickness of JIS 10K FF flanges conforms to that of JIS 20K FF flanges.

## **Maximum Continuous Discharge Capacity Chart**



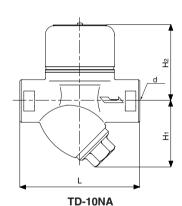
• The discharge capacity shown in the chart on the left is the maximum value. In designing a system, select a steam trap with a sufficient safety factor (four to five times the regular level). That is, for example, if a discharge capacity of 100 kg/h is required, select a steam trap capable of discharging 400 to 500 kg/h.

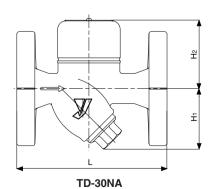


TD-10NA



TD-30NA





## **Installation Posture**

The steam trap can be installed horizontally, sidlingly, or vertically.

